Solvent-Dependent Ester Elimination and Ligand Exchange Reactions between Trimethylsilyl Acetate and Tin(IV) Tetra-tert-butoxide

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The reaction between a prototypical metal alkoxide, $Sn(O-t-Bu)_4$, and a metal carboxylate, Me₃Si(OAc), has been studied by NMR spectroscopy in different solvents. These species were chosen as a result of the presence of their NMR-active isotopes. In nonpolar solvents such as toluene, ester elimination was observed with formation of (t-BuO)₃Sn(OSiMe₃) and (t-BuO)₂Sn(OSiMe₃)₂. Experiments employing ¹⁷O-labeled Sn(¹⁷O-t-Bu)₄, show that the alkoxide group is transferred to the carbonyl ligand of the silyl acetate. In a coordinating solvent such as pyridine, the ligand exchange product, $Sn(O-t-Bu)_{3}(OAc)(py)$, is formed. This compound has also been characterized in the solid state by single-crystal X-ray diffraction. Crystal data: empirical formula C19H35NO5Sn, crystal system orthorhombic, space group *Pnma*; unit cell dimensions $a = 12.638(4)$ Å, $b = 11.305(5)$ Å, $c =$ 16.858(9) \hat{A} ; $Z = 4$. This compound is the first Sn(IV) alkoxide carboxylate that has been isolated and structurally characterized. The implications of **this** study for the use of ester elimination reactions in strategies to prepare metal oxide materials are discussed.

Introduction

The formation of compositionally homogeneous mixed-metal oxide powders such as $SiO₂/TiO₂, ZrO₂/SiO₂,$ and $ZrO₂/CeO₂$ is attracting attention because these materials have important applications in ceramics coatings with tailored optical properties, membrane separations, and catalysis.^{1,2} These materials are frequently prepared by the cohydrolysis of mixtures of the individual metal alkoxide compounds. However, it is often the case that one of the reagents is a silicon alkoxide compound, where the rate of hydrolysis and condensation is generally substantially slower than that of the other metal alkoxide compound in the mixture.³ As a result, the silicon alkoxide compound is generally intentionally prehydrolyzed in a first step and the other metal alkoxide compound is added subsequently. This cohydrolysis leads to compositional inhomogeneity as a result of the condensation of the silicon-based network prior to the introduction of the second metal species and has been documented in a number of cases.⁴

We are interested in exploring altemative methods of formation of mixed-metal oxides in which there is potential for the control of homogeneity and stoichiometry at the molecular level and where there is an opportunity for control over the evolution of microstructure. One strategy potentially capable of control over stoichiometry and homogeneity is to use a metal-organic

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ligand system which requires reaction between two different ligands where each type of ligand is bonded to a different metal center and where an organic fragment is eliminated to produce only the elements required in the final material. By eliminating an organic fragment in an intermolecular reaction between two compounds containing different metal centers, the metals may become connected by covalent bonds (via an oxo bridge for example), fixing their stoichiometry and improving homogeneity in this system. This strategy is being studied extensively for formation of semiconductor nanoclusters of 13115 compounds where trimethylsilyl chloride elimination results in formation of a bond between the group 13 and 15 elements.^{5,6}

One example of an analogous strategy that can be adopted for the formation of metal oxides involves the elimination of an ester between a metal alkoxide compound and a metal

carboxylate as shown in eq 1. In principle, this strategy can
\n
$$
M(OR)_n + M'(O_2CR')_n \rightarrow MM'O_{n/2} + nRO_2CR'
$$
 (1)

allow for complete elimination of the organic supporting ligands and formation of heterobimetallic μ -oxo bridges, resulting in molecular level control over composition and homogeneity. Bradley et al.^{7,8} showed that the reaction between $M(OR)_n$ (M $=$ Ti, Zr, $n = 4$; M = Nb, $n = 5$) and 4 or 5 equiv of Me₃Si-(OAc) resulted in elimination of the corresponding amount of ester to give $M(OSiMe₃)_n$. The metal-organic complex was isolated by azeotropic removal of the ester in boiling cyclohexane according to eq 2 for the case of $M = Ti$. In this system they also noticed that with higher alkylsilyl acetates the rate of

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 $Ti(OR)₄ + 4Me₃Si(OAc) \rightarrow Ti(OSiMe₃)₄ + 4ROAc$ (2)

the reaction and the extent of acylation decreased with increasing size of the organosilyl groups. This reaction has also been used by Teyssie and co-workers for the formation of mixed-metal species (eq 3), generally in decalin, although few data are available on the properties of the mixed-metal intermediates. $9,10$

$$
2\text{Al}(\text{OR})_3 + \text{Fe}(\text{OAc})_2 \rightarrow \text{Fe}[\text{OAl}(\text{OR})_2]_2 + 2\text{ROAc} \quad (3)
$$

Ester elimination has been observed in a few specific reactions between metal carboxylates and metal alkoxides and has been invoked in the formation of a wide variety of mixed-metal $oxides$, $11-14$ but the details of the mechanism and generality of this reaction have not been studied in detail and the involvement of ester elimination in many processes is controversial.^{12,15-22}

In this paper we report an investigation of a model ester elimination between trimethylsilyl acetate and tin(IV) tertbutoxide to derive more detailed information concerning the nature of ester elimination reactions in general. We chose Si and Sn specifically because each element possesses at least one NMR-active nucleus $(^{29}Si, ^{119,117}Sn)$ so that the presence of an M-0-M' bridge could be established unambiguously. Tin- (IV) tetra-tert-butoxide was chosen because it is known to be monomeric in benzene solution, and trimethylsilyl acetate was chosen because it is an example of a simple, metal acetate that is soluble in a number of different solvents so the effects of different solvents could be studied.

Experimental Section

General Procedures. All manipulations were carried out under a dinitrogen atmosphere. *All* hydrocarbon, ethereal, and pyridine solvents were distilled over sodium benzophenone ketyl and stored over predried 4 **8,** molecular sieves. The NMR data were recorded on a Bruker AC-250 spectrometer. External standards for $29Si$, $119Sn$, and $17O$ were tetramethylsilane, tetraethyltin, and $H_2^{17}O$ (10 atom %), respectively. The 29Si, lI9Sn, and **170** spectra were recorded at 49.7, 93.3, and 33.9 MHz, respectively, utilizing a composite pulse 90° sequence²³ with a 16 step phase cycle. GC-MS data were recorded on a Finnigan MAT Series 450 comparing samples against an authentic tert-butyl acetate standard. The reagent Me₃Si(OAc) was purchased from Aldrich and distilled before use. Labeled water (20 atom $\%$ H₂¹⁷O) was purchased from Isotec.

Syntheses. Sn(O-t-Bu)₄ was prepared by the literature method.^{24,25}

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Synthesis of H¹⁷O-t-Bu. Oxygen-17 labeled tert-butyl alcohol was prepared by a modified procedure of Read and Priestly.26 Into a 500 mL three-necked flask cooled in a *dry* icelacetone bath fitted with a reflux condenser, dropping funnel, and gas inlet tube was condensed 20 mL (212 mmol) of isobutylene. A solution consisting of 5 mL (94 mmol) of 96% H_2SO_4 and 5 mL (277 mmol) of H_2 ¹⁷O was cooled below room temperature, placed in the dropping funnel, and added slowly to the isobutylene. After the addition was complete (several hours), the reaction mixture and flask were placed in an ice/2-propanol bath and allowed to warm slowly to room temperature over several hours with constant, rapid stirring. The flask was cooled again by a *dry* ice/acetone bath, another 20 mL of isobutylene was condensed into the mixture, and the warming procedure was repeated. The flask was reimmersed in a *dry* icelacetone bath, and the solution was neutralized slowly with concentrated aqueous KOH until it remained at basic pH. The alcohol was extracted with diethyl ether $(3 \times 50 \text{ mL})$; the extract was distilled over magnesium metal and redistilled from CaH. The yield after initial distillation was 50% (10.2 g). ¹H NMR (C₆D₆): δ = 1.18 **(s).** ¹⁷O **NMR (C₆D₆):** $\delta = 66$ **(s,** $\Delta v_{1/2} = 220$ Hz).

Preparation of Sn(¹⁷O-t-Bu)₄. To a 5 mm NMR tube were added 0.110 g (0.27 mmol) of $Sn(O-t-Bu)_4$, 0.100 mL (1.06 mmol) of $H^{17}O$ t-Bu, and 0.5 mL of a dry 4:1 (v/v) THF/ C_6D_6 solution. The reaction mixture was allowed to stand at room temperature for 24 h; the solvent and alcohol were then removed under vacuum. The yield was quantitative (20 atom % $Sn(^{17}O-t-Bu)_4$ ¹H NMR (C₆D₆): $\delta = 1.42$ (s). ¹⁷O NMR (C_6D_6) : $\delta = 90$ ppm (s, $\Delta v_{1/2} = 600$ Hz).

Reaction of Sn(O-t-Bu)4 with MesSi(0Ac) in Cyclohexane. To a 100 mL Schlenk flask fitted with a Dean-Stark apparatus and reflux condenser were added 0.486 g (1.18 mmol) of $Sn(O-t-Bu)₄, 0.117 mL$ (1.18 mol) of MesSiOAc, and 60 mL of *dry* cyclohexane. The solution was refluxed for 4 h, followed by removal of the azeotrope until no further ester was detected. The remaining volatile components were removed under vacuum to leave a pale yellow oil. ¹¹⁹Sn NMR 15.3 (s), 16.5 (s) $(^{2}J_{119}S_{n-9} - ^{29}Si = 41.7 \text{ Hz}$), integrated area of satellites with respect to main peaks $\approx 10\%$. (C_6D_6) : $\delta = -374$ (s), -387 (s), -398 (s). ²⁹Si NMR (C_6D_6): $\delta =$

Reaction of Sn(l70-t-Bu)4 with MesSi(0Ac) in Benzene. To a **5** mm NMR tube were added 0.110 g (0.27 mmol) of $Sn(^{17}O-t-Bu)_{4}$, 40 μ L (0.27 mmol) of Me₃Si(OAc), and 0.5 mL of C₆D₆. The reaction was immediately monitored by ${}^{1}H$ and ${}^{17}O$ NMR spectroscopy. ${}^{119}Sn$ $\delta = 15.3$ (s), 16.5 (s) $(^{2}J_{119}S_{n}-O_{29} = 41.7 \text{ Hz}$), integrated area of satellites with respect to main peaks $\approx 10\%$. NMR (C_6D_6): $\delta = -374$ (s), -387 (s), -398 (s). ²⁹Si NMR (C_6D_6):

Reaction of Sn(O-t-Bu)₄ with Me₃Si(OAc) in Pyridine. To a 250 mL Schlenk flask were added 3.0 g (7.3 mmol) of Sn(O-t-Bu)4, 1.1 mL (7.3 mmol) of Me₃Si(OAc), and 50 mL of pyridine. The solution was stirred for 24 h at room temperature, followed by removal of the solvent under reduced pressure at 40 °C to leave a pale yellow solid. The crude product was then purified by heating to 70° C under vacuum for several hours, leaving 1.93 g (67% yield). The crude product could be recrystallized from a cold $(-20 °C)$ concentrated pyridine solution. ¹H NMR (C₅D₅N): δ = 1.55 (s, 9H), 1.90 (s, 1H). ¹¹⁹Sn NMR (s), $OC(CH_3)$; 73 (s), $OC(CH_3)$ ₃; 183 (s), $O(O)C(CH_3)$. Anal. Calcd for C19H3~05NSn: C, 47.9; H, 7.3; N, 2.9. Found: C, 45.8; H, 7.6; N, 2.9. We believe that the low carbon content observed may be due to the low thermal stability of **this** compound. (C_5D_5N) : $\delta = -664$ (s). ¹³C NMR (C₅D₅N), δ : 19 (s), OC(CH₃)₃; 34

Crystallographic Studies. *Crystal* **data** collection, and refinement parameters for $Sn(O-t-Bu)_{3}(OAc)(py)$ are given in Table 1. A suitable crystal was selected and mounted in a thin-walled nitrogen-flushed capillary tube. The unit-cell parameters were obtained by the leastsquares refinement of the angular settings of 24 reflections ($20^{\circ} \le 2\theta$) \leq 25°).

The systematic absences in the diffraction data for **1** are uniquely consistent for space groups *Pn2la* and *Pnmu. E* statistics suggested the centrosymmetric altemative. The structure was solved using direct methods, completed by subsequent difference Fourier syntheses, and refined by full-matrix least-squares procedures. A tert-butoxy ligand was found disordered about the mirror plane on which the compound molecule is situated. The tin and oxygen atoms were refined with

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Table 1. Crystallographic Data for C₁₉H₃₅NO₅Sn

$C_{19}H_{35}NO_5Sn$
476.14
orthorhombic
Pnma
4
12.638(4)
11.305(5)
16.858(9)
2409(2)
1.313
296(2)
1.085
0.71073
5.51
12.18

 $R = {\sum [F_{\rm o}|-|F_{\rm c}|]}/{{\sum [F_{\rm o}]}}; R_{\rm w} = {\sum [w^{1/2}][F_{\rm o}|-|F_{\rm c}|]}/{{\sum [F_{\rm o}]}}$ ${\sum w^{1/2} |F_0|}$ where $w = [\sigma^2(F_0) + (\rho F_0^2)^{-1}$. The quantity minimized was ${\sum [wF_0^2 - F_0^2]^2} / {\sum [w(F_0^2)^2]^{1/2}}$. Sources of the scattering factors are in the y-test version of **SHELXTL-92** *(G.* Sheldrick, Siemens XRD, Madison, WI).

anisotropic displacement coefficients. In order to conserve data, C-C distances in the tert-butoxy ligands were refined as constrained bond lengths. Hydrogen atoms were treated as idealized contributions.

All software and sources of the scattering factors are contained in either the **SHELTXTL** (5.1) or the **SHELTXTL PLUS (4.2)** program libraries *(G.* Sheldrick, Siemens *XRD,* Madison, WI).

Results and Discussion

Tin(IV) tert-butoxide, $Sn(O-t-Bu)₄$, reacts with 1 equiv of trimethylsilyl acetate, Me₃Si(OAc), in benzene- d_6 at room temperature after several minutes to form tert-butyl acetate, C4H90C(O)CH3, as evidenced by the two 'H **NMR** resonances of the ester at 1.68 and 1.35 ppm, consistent with the chemical shifts of an authentic sample. The generation of ester was also confirmed by combined gas chromatography-mass spectrometry, GC-MS, which exhibited two molecular ion peaks at *mlz* 59 and 101 corresponding to the fragments $H_3CC(O)O^+$ and $C_4H_9OC(O)^+$, respectively, consistent with an authentic sample of this ester. The ¹¹⁹Sn NMR spectrum of the reaction mixture revealed the presence of two new tin-containing reaction products with chemical shifts of -387 and -398 ppm, consistent with a four-coordinate tin center,²⁷ together with a resonance at -374 ppm corresponding to unreacted Sn(O-t-Bu)₄ as shown in Figure la. A 29Si **NMR** spectrum of the same reaction mixture showed the presence of two resonances at 16.5 and 15.3 ppm. Each resonance exhibited 119 Sn and 117 Sn satellites where ${}^{2}J_{119,117}S_{n}-O^{-29}Si = 39.8$ Hz, indicative of the formation of μ -oxo-bridged species Sn-O-Si as shown in Figure 1b. No resonance for Me₃Si(OAc) was detected, indicating that it had been completely consumed in the reaction. The ²⁹Si and ¹¹⁹Sn **NMR** spectra are consistent with the formation of the two new species (Me₃SiO)Sn(O-t-Bu)₃ and (Me₃SiO)₂Sn(O-t-Bu)₂. While tin satellites are clearly visible in the 29Si **NMR** spectrum, the tin resonances are too broad (typical $\Delta v_{1/2} = 75$ Hz) in the ¹¹⁹Sn **NMR** spectrum to allow for identification of silicon satellites. Many attempts to separate these species proved unfruitful.

In an attempt to gain further insight into this ester elimination process, we set out to isotopically enrich one oxygen site in the reactant mixture and follow the label throughout the reaction. The metal alkoxide $Sn(O-t-Bu)_4$ was chosen as the site of enrichment and was enriched by means of an alcohol interchange reaction between the alkoxide ligands of unlabeled Sn(O-t-Bu)4 and 17 O-labeled tert-butyl alcohol.²⁸ Alcohol exchange reactions

Figure 1. (a) ¹¹⁹Sn NMR and (b) ²⁹Si NMR spectra for the products of the reaction of Sn(O-t-Bu)4 and Me3SiOAc in benzene solution. The ^{119,117}Sn satellites in the ²⁹Si *NMR* spectrum are marked with an asterisk.

between metal alkoxides and their parent alcohols are wellknown where the alcohols have low steric demands. In the case of tin(Iv) alkoxide compounds, the alcohol/alkoxide exchange has been studied in $[Sn(O-i-Pr)_4*HO-i-Pr]_2$ ²⁴ $[Sn(O-i-Bu)_4*HO-i+Pr]_3$ i -Bu]₂,⁵ and more recently Sn(O-t-Bu)₄,²⁸ which despite the substantial steric demands of the 0-t-Bu ligands was shown to undergo slow 0-t-Bu/HO-t-Bu exchange.

The reaction of $Sn(^{17}O-t-Bu)_4$ with Me₃Si(OAc) in benzene solution resulted in a new resonance in the **170 NMR** spectrum at 205 ppm, after 10 min at room temperature, consistent with the chemical shift of the ether oxygen in tert-butyl acetate. The time-dependent **170 NMR** spectra are shown in Figure 2. The ester proton resonances also appeared in the 'H **NMR** spectrum and grew in area with time. This reaction can be described by

eq 4. This labeling experiment confirms that the alkoxide ligand
\n
$$
Sn(^{17}O-t-Bu)_4 + Me_3SiOC(O)Me \rightarrow (t-Bu^{17}O)_3 SnOSiMe_3 + t-Bu^{17}OC(O)Me
$$
 (4)

is transferred to the carbonyl carbon on formation of the ester.

When this reaction is repeated in a strongly coordinating solvent such as pyridine, the rate of ester formation is reduced dramatically. The **170 NMR** spectra reveal only a trace of ester formation after 36 h at room temperature. The resonance at 90 ppm in the ¹⁷O NMR spectrum corresponding to Sn(¹⁷O-t-Bu)₄ diminishes and a peak at 63 ppm appears, consistent with the formation of Me3Sil70-t-Bu. The 29Si **NMR** spectrum showed two resonances, one at 23 ppm assigned to $Me₃Si(OAc)$, whose area was diminished severely during the experiment, and a new resonance at 6.8 ppm, consistent with the formation of a ligand exchange product trimethyl-tert-butoxysilane, Me₃Si(O-t-Bu), which has a reported ²⁹Si NMR chemical shift of 6.2 ppm.²⁹

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Figure 2. Time-dependent ¹⁷O NMR of the reaction between Sn(¹⁷O t -Bu)₄ and Me₃Si(OAc) showing formation of t -BuOAc through the resonance of the ether oxygen at 205 ppm.

The ¹¹⁹Sn NMR spectrum revealed the presence of a peak at *-644* ppm, consistent with a six-coordinate Sn Furthermore, two upfield peaks (δ < 1.0 ppm) in the ¹H NMR spectrum indicated two $Me₃SiX$ species assigned to unreacted $Me₃Si(OAc)$ and $Me₃Si(O-t-Bu)$. In this case, there is essentially no ester elimination, and the data are consistent with ligand exchange leading to the formation of the species (t-Bu- O ₃Sn(OAc) and Me₃Si(O-t-Bu).

The new mixed tin alkoxide carboxylate, $Sn(O-t-Bu)_{3}(OAc)$, has been isolated and characterized by a number of techniques. Single-crystal X-ray diffraction (see later) and elemental analysis data reveal the presence of coordinated pyridine to give an empirical formula, $Sn(O-t-Bu)_{3}(OAc)(py)$, although difficulty was experienced in obtaining consistent analytical data. The 'H NMR spectrum of this compound reveals only two singlets with integrated areas corresponding to *tert*-butoxide and acetate ligands in a 3:l ratio, respectively. Evidence consistent with the presence of a monomeric species in solution comes from its 19Sn NMR spectrum, where the peak at *-644* ppm possesses no 17Sn satellites. Alkoxo-bridged tin centers generally exhibit $^{2}J_{^{119}\text{Sn}} - ^{117}\text{Sn}$ on the order of 300 Hz.²⁴

To further identify the nature of this species, it was crystallized from pyridine and characterized by single-crystal X-ray diffraction in the solid state. The crystallographic data are given in Table 1, the fractional coordinates in Table **2,** and relevant bond lengths and angles in Table 3. The molecular structure of $Sn(O-t-Bu)_{3}(OAc)(py)$ is shown in Figure 3. In the solid state, this compound is monomeric and possesses pseudo-fivecoordinate geometry if the acetate ligand is considered to occupy one equatorial coordination site. The remaining coordination sphere is filled with axial pyridine and 0-t-Bu ligands and two

Table 2. Atomic Coordinates $(\times 10^4)$ and Equivalent Isotropic Displacement Parameters $(A^2 \times 10^3)$ for 1

	х	y	z	$U(\mathsf{eq})^d$
Sn	3124.3(7)	2500	5481.5(5)	56(1)
O(1)	3187(10)	1485(11)	6375(8)	70(3)
O(1')	3093(10)	4174(11)	5872(7)	67(3)
O(2)	1651(7)	2500	5177(6)	99(4)
O(3)	3661(6)	1565(7)	4405(4)	88(2)
C(1)	5449(8)	1502(9)	5718(5)	76(3)
C(2)	6518(9)	1463(12)	5829(7)	101(4)
C(3)	7053(12)	2500	5865(11)	106(6)
C(4)	2542(26)	$-408(22)$	5922(17)	144(12)
C(5)	3258(25)	$-26(26)$	7315(15)	104(9)
C(6)	1520(40)	767(48)	6802(26)	85(11)
C(7)	2608(27)	376(43)	6509(19)	50(8)
C(4')	2991(22)	5958(20)	6568(19)	132(10)
C(5')	3532(29)	4138(30)	7253(17)	155(15)
C(6')	1789(44)	4289(64)	6924(35)	172(31)
C(7')	2902(29)	4624(40)	6739(20)	59(9)
C(8)	1000(14)	1586(21)	4152(10)	507(43)
C(9)	$-177(13)$	2500	5056(14)	150(8)
C(10)	899(10)	2500	4659(7)	70(4)
C(11)	3836(13)	2500	4049(10)	101(6)
C(12)	4225(13)	2500	3229(9)	152(9)
N	4919(8)	2500	5675(5)	60(3)

 U (eq) is defined as one-third of the trace of the orthogonalized U_{ij} tensor.

Table 3. Bond Lengths **(A)** and Angles (deg) for **1**

$Sn-O(1)$	1.895(12)	$C(2) - C(3)$	1.354(14)
$Sn-O(2)$	1.931(9)	$C(4)-C(7)$	1.33(5)
$Sn-O(1')$	2.004(12)	$C(5)-C(7)$	1.65(3)
$Sn = O(3)$	2.207(7)	$C(6)-C(7)$	1.53(7)
Sn–N	2.291(10)	$C(4') - C(7')$	1.54(5)
$O(1)-C(7)$	1.58(2)	$C(5') - C(7')$	1.30(5)
$O(1') - C(7')$	1.47(5)	$C(6') - C(7')$	1.49(7)
$O(2) - C(10)$	1.292(14)	$C(8)-C(10)$	1.35(2)
$O(3) - C(11)$	1.236(11)	$C(9)-C(10)$	1.52(2)
$C(1)-N$	1.314(10)	$C(11) - C(12)$	1.47(2)
$C(1)-C(2)$	1.364(14)		
$O(1) - Sn - O(2)$	104.6(4)	$O(1') - Sn - O(3)$	136.8(4)
$O(1) - Sn - O(1')$	108.1(6)	$O(1) - Sn - N$	81.1(4)
$O(2) - Sn - O(1')$	93.9(4)	$O(2) - Sn - N$	172.8(4)
$O(1) - Sn - O(3)$	110.5(5)	$O(1') - Sn - N$	88.4(4)
$O(2) - Sn - O(3)$	94.5(3)	$O(3) - Sn - N$	79.2(3)

equatorial 0-t-Bu ligands. This species contains the rather surprising structural feature that the acetate ligand chelates rather than bridges. Examination of the crystal structure reveals no short intermolecular interactions that could be interpreted as resulting from bridging acetate O....Sn interactions. There are no unusual bond lengths or angles in this compound. The $Sn-O$ bond lengths are similar to those observed in $Sn(O-t-Bu)_4$, and there is no statistical difference in the axial vs equatorial Sn-0 bond lengths.

The solid-state structural data are inconsistent with the solution NMR data obtained at room temperature in pyridine d_5 which provided evidence for only one type of O-t-Bu resonance. In order to determine whether the room-temperature NMR data are the result of a dynamic exchange process which exchanges the axial and equatorial alkoxide ligands, characteristic of a five-coordinate tin center, a variable-temperature *NMR* study was carried out. When a pyridine- d_5 solution of Sn(O t -Bu)₃(OAc)(py) was cooled, the resonance due to the O-t-Bu ligands broadened and decoalesced into two resonances in a 2:1 integration ratio at -35 °C, consistent with the solid-state structural data. The free energy of activation calculated from the coalescence temperature, ΔG^{\dagger}_{c} , is 12 kcal/mol.

On the basis of all these data taken together, we speculate that the mechanism of ester elimination is similar to acid-

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Figure 3. Molecular structure of Sn(O-t-Bu)₃(OAc)(py).

Figure 4. Possible transition state of the ester elimination reaction between $Sn(O-t-Bu)_4$ and $Me₃Si(OAc)$.

catalyzed transesterification 31 where the electropositive and coordinately unsaturated Sn center probably acts as a Lewis acid center by coordinating to the carbonyl oxygen atom. Coordination of the carbonyl oxygen of the acetate to a tin center decreases the electron density at the carbonyl carbon, allowing for nucleophilic attack of the alkoxide oxygen as depicted in Figure **4.** The observation that ester elimination does not occur in the presence of pyridine supports the proposal that a vacant coordination site at tin is necessary to promote ester elimination. Strongly coordinating solvents such as pyridine have been shown to hinder associative processes at tin alkoxide centers such as alcohol/alkoxide exchange.²⁸ Furthermore, we observe that there is no reaction between $Si(OEt)_4$ and $Sn(OAc)_4$ in toluene, presumably because there are no coordination sites available at Si to activate the carbonyl group toward ester elimination. Although the nature of the transition state cannot be verified at this stage, evidence of the accessibility of the Sn center in Sn- $(O-t-Bu)_4$ comes from the isolation of KSn($O-t-Bu$)₅,³² which contains the five-coordinate $[Sn(O-t-Bu)_5]$ ⁻ unit, and from the

proposed transition state $[Sn(O-t-Bu)_4+HO-t-Bu]$ of the degenerate alcohol exchange reaction between $Sn(O-t-Bu)_4$ and $H^{17}O$ t -Bu.²⁸

Since most reactions between metal alkoxide and metal carboxylate compounds that are carried out with the goal of materials synthesis (i.e. metal oxides) are conducted in alcohol solvents, we also conducted a series of experiments in the presence of the parent alcohol, tert-butyl alcohol. In a control experiment, no reaction was observed between Me₃Si(OAc) and 1 equiv of HO-t-Bu in benzene solution. Only after the reaction mixture was heated to 50 "C ovemight with a small amount $($ < 10%) of Sn(O-t-Bu)₄ was any ester formation observed. When $Sn(O-t-Bu)₄$ is reacted with 1 equiv of Me₃Si(OAc) using t -BuOH as a solvent, ²⁹Si and ¹¹⁹Sn NMR spectroscopies indicate a ligand exchange reaction with no evidence for ester elimination at room temperature.

Conclusions

A model reaction between a tin alkoxide, $Sn(O-t-Bu)₄$, and a silicon carboxylate compound, Me₃Si(OAc), has been studied to investigate the circumstances under which ester elimination occurs. We find that the nature of the solvent is crucial to the outcome of the reaction. When the noncoordinating solvent benzene or cyclohexane was used, ester elimination was observed at room temperature. In contrast, when the coordinating solvent pyridine was used, no evidence for ester elimination was observed and instead ligand exchange occurred at room temperature. No evidence for ester elimination was observed when the same reaction was carried out in the parent alcohol HO-t-Bu as solvent at room temperature, which is the solvent generally used for preparation of metal oxide species from metal alkoxide and carboxylate compounds. By the use of ^{17}O labeling experiments in conjunction with **170** NMR spectroscopy, a plausible transition state for the ester elimination reaction has been described. We believe that, in order for ester elimination to occur between a metal alkoxide and a metal carboxylate compound, the metal alkoxide compound must have vacant coordination sites available, the carboxylate must be capable of bridging two metal centers, and a polar, coordinating solvent should be avoided, presumably because it competes successfully with the carboxylate ligand for the vacant coordination sites at the metal alkoxide center. We are currently exploring reactions between other metal alkoxide and carboxylate compounds to develop criteria which promote or inhibit ester elimination reactions in order to carry out directed synthesis of metal oxo clusters as intermediates in the formation of metal oxide materials with controlled microstructure.

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Supplementary Material Available: For Sn(O-t-Bu)₃(OAc)(py), tables giving the structure determination summary, atomic coordinates, bond lengths and angles, anisotropic displacement coefficients, and H atom coordinates (9 pages). Ordering information is given on any **current** masthead page.

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